Work Ord Wednesday, Jun		*										Page 1
Item ID: Revision ID:	D412-702-3		A	Accept					Setup	Start		
Item Name: Start Date: Required Date: Reference:	Harness Asse. 6/9/2010 : 6/17/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:				Stop		
Approvals:	Process Pla	an: <u>//</u>	Date: 10-6-09 Date:	Tooling: SPC (Y/N):		te:]	Run	Start Stop		
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	vision Nbr				···						
DSI 9511	A											
Small Fab		Memo Assemble a	is per dwg ICA D412-702 p.4	0.00 0.00 19				£/_	5.0	10	6/1	>
QC Quality Control		QC5- Inspect part comp	eleteness to step on W/O	0.00 کے ریالی	مهام			@				
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W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PROC	CEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:						
·	R	esolution:					Date: _	
NCR:		W	ORK ORE	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Oliver Ling	Office Ling	Date			
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Work Order ID 59640	W	ork	Orde	r ID	5964
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Wednesday, June 09, 2010 11:14:31 AM

Page 2

Item ID:

D412-702-307

Accept



Setup Start



Revision ID:

Item Name:

Harness Assembly

Start Date:

Required Date: 6/17/2010

6/9/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Ap	provals:	

Process Plan:

Date:_____

Tooling:

Date:

Run Start



QC:

Operation

Date:_____

SPC (Y/N):

Date:

Stop

Stop



Sequence ID/ **Work Center ID**

Description

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours** 0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

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Quality Control

W/O:		4174	W	ORK ORDER CHANG	GES					•
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Part No	:	PAR #:	Fault Cat	egory:	NCR	: Yes	No DQ	A:	Date:	
		esolution:								
NCR:			WORK ORE	DER NON-CONFORM	ANCE	(NCR)			
DATE	STEP	Description of NC			tion B		Verific	cation	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date)	on C	Chief Eng	QC Inspector
						· · · · · · · · · · · · · · · · · · ·				

Picklist Print

Wednesday, June 09, 2010 11:14:35 AM

Work Order ID: 59646

D412-702-307

Parent Item Name: Harness Assembly

Parent Item:



Start Date: 6/9/2010

Required Date: 6/17/2010

Page 1

Comments:	PP Rev:A new issi	ue DD 10.04.30	verified	i:EC				S	Start Qty: 1.00		Require	ed Qty: 1.0	00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3573-3 Adapter		Manufactured	No			100	Each	7.0000		1/3	10/0	106/	10_
				Location		Loc (<u>Oty</u>	Loc Code				-	
				ST244			7		//_		_		
					50473	•	1		_		-		
					55681 57223		1 5		_	1	-		
D4088-041		Manufactured	No		57 22 5	100	Each	23.0000	1 	1	500	06	/0
Shoulder Harness													
				Location		Loc (Loc Code					
				ST272A	50222		23		_	1			
MS24693-S272		Purchased	No		58232	100	23 Each	209.0000	_				
Screw			NO			100	Eacil	209.0000		4/3	10/	66/	0
				Location		Loc C	<u> Dty</u>	Loc Code				,	
				ST288			209		•				
					111548		1						
					112492		208		_	4			
AN960JD10LL		Purchased	No			100	Each	4,423.000	4	4 \$\int_{\int}\int_{\int}	10/0	6/10	1
.,				Location		Loc C	Itv	Loc Code			//	/	
				ST349			423	Loc Code					•
					19085		472				•		
					19600		951		_	4			

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W/O:	ĺ		W	ORK ORDER CHANC	GES					τ
DATE	STEP	PRO	OCEDURE CHA			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)			
DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
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Picklist Print

Wednesday, June 09, 2010 11:14:35 AM

Work Order ID: 59646

Parent Item: D412-

D412-702-307

Parent Item Name:

Harness Assembly

Comments:

IPP Rev:A new issue DD 10.04.30 verified:EC



Start Date: 6/9/2010

Required Date: 6/17/2010

Page 2

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			100	Each	3,346.000	4	401	· /		



Nut

Location	Loc Qty	Loc Co
ST300	3346	
113537	18	
113644	3	
114523	825	
114718	500	
114784	2000	

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W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CH			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cat	egory:						
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DATE	STEP	Description of NC		Verification					Approval	
	0121	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		Verification Appr Section C Chief		QC Inspector
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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

REF TCCA STC SH04-7

REF FAA STC SR01997NY

REF EASA STC EASA.I.M.R.S.00710

This service instruction adds several kits equipped with improved inertia reels:

The Dart **D412-702-341** 13-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for all 13 passenger seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the **D412-702-041B** kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-343** 5-Man Forward Facing Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 5 forward facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-043B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-345** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 aft facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-045B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-347** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 side facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-047B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-349** 1-Man Shoulder Harness Kit provides a 3-point harness with an inertia reel and joined lap and shoulder belts for the center forward facing seating position in the aircraft cabin. The kit also contains hardpoints for securing the harness. The harness for this kit meets the requirements of TSO-C114 and replaces the existing lap belts. This kit should be installed similar to the D412-702-049B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-351** 1-man 3-point shoulder harness kits are available for the outboard seats of the 5-man forward facing bench in Bell 205/212/214/412 model aircraft. The kit can be installed LH or RH. These kits should be installed similar to the D412-702-051B/-052B kits, as detailed in Table 1 of this service instruction.

The Dart **D214-702-337** 5-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder belts for the 5-man aft facing seat installed in the Bell 214B/B1 model aircraft. This kit should be installed similar to the D214-702-037B kit, as detailed in Table 1 of this service instruction.

The Dart D205-702-353 4-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels, and joined lap and shoulder harnesses for the 4-man aft facing seat installed in the UH-1 model aircraft. This kit should be installed similar to the D205-702-053B kit, as detailed in Table 1 of this service instruction.

NEW ISSUE

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BY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPH#RD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DATE 10.03.18

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. A
DSI 9511 SHEET 1 OF 6

TITLE SCALE
NEW SHOULDER HARNESS KITS NTS

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DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
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INSTALLATION

The Dart D412-702-3XX kits should be installed similar to the kits in Installation Instructions IIN-D412-702 Rev. E or Dart Service Instruction (DSI) listed below:

TABLE 1

Part Number	Description	Install similar to:
D412-702-341	Shoulder Harness Kit	D412-702-041B (IIN-D412-702, DSI 9408)
D412-702-343	Shoulder Harness Kit	D412-702-043B (IIN-D412-702, DSI 9453 [214], DSI 9408)
D412-702-345	Shoulder Harness Kit	D412-702-045B (IIN-D412-702, DSI 9469)
D412-702-347	Shoulder Harness Kit	D412-702-047B (IIN-D412-702, DSI 9408)
D412-702-349	Shoulder Harness Kit	D412-702-049B (IIN-D412-702, DSI 9408)
D412-702-351	Shoulder Harness Kit	D412-702-051B (LH) (DSI 9397, DSI 9408) D412-702-052B (RH) (DSI 9397, DSI 9408)
D214-702-337	Shoulder Harness Kit	D214-702-037B (DSI 9454)
D205-702-353	Shoulder Harness Kit	D205-702-053B (DSI 9460)
D412-702-301	Harness Assembly	D412-702-101B (IIN-D412-702)
D412-702-303	Harness Assembly	D412-702-103B (IIN-D412-702)
D412-702-305	Harness Assembly	D412-702-105B (IIN-D412-702)
D412-702-307	Hamess Assembly	D412-702-107B (IIN-D412-702)
D412-702-309	Harness Assembly	D412-702-109B (IIN-D412-702)
D412-702-311	Harness Assembly	D412-702-111B (IIN-D412-702)
D412-702-313	Harness Assembly	D412-702-113B (IIN-D412-702)
D412-702-315	Harness Assembly	D412-702-115B (IIN-D412-702)
D412-702-317	Harness Assembly	D412-702-117B (IIN-D412-702)
D412-702-319	Harness Assembly	D412-702-119B (DSI 9454)
D412-702-321	Harness Assembly	D412-702-121B (DSI 9454, DSI 9469)
D412-702-323	Harness Assembly	D412-702-123B (DSI 9454, DSI 9469)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22 CERT. NO.: SH04-7 ISSUE NO.: 3

DESIGN	9	DART AEROSPACE	LTD				
DRAWN	97	HAWKESBURY, ONTARIO, CANADA					
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MFG. APPR.	N/A	DSI 9511	SHEET 2 OF 6				
APPROVED	NP.	TITLE	SCALE				
DE APPR.	_#_	NEW SHOULDER HARNESS KITS	NTS				
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QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
х						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
	Х					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		х				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			x			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				х		D412-702-349	Dart 1-Man 3-Point Forward Shoulder Harness Kit
					X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
1	1		1	1		D412-702-059	GROMMET KIT
9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP (DSI 9408)
1*	1*		1*			D412-702-301	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-7	ADAPTER
4*	4*		4*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4	4		4			MS21042L3	NUT
2	1		1			D412-702-303	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-8	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
1	1			1		D440 700 005	LIABNESS ASSELED V (VEVI)
1*	1*			1*		D412-702-305	HARNESS ASSEMBLY (NEW)
1*	1*			1*		D3573-1 D4088-041	ADAPTER
4*	4*			4*		MS24693S273	SHOULDER HARNESS (NEW)
4*	4*			4*		MS24693S273 AN960JD10LL	SCREW
4*	4*			4*			WASHER
7			-	_+		MS21042L3	NUT
1	1				1	D412-702-307	HARNESS ASSEMBLY (NEW)
1*	1*				1*	D3573-3	ADAPTER
1*	1*				1*	D4088-041	SHOULDER HARNESS (NEW)
4*	4*				4*	MS24693S272	SCREW
4*	4*				4*	AN960JD10LL	WASHER
4*	4*				4*	MS21042L3	NUT
1	1					D412-702-309	HARNESS ASSEMBLY (NEW)
1*	1*					D3573-3	ADAPTER (NEW)
1*	1*		j			D4088-041	SHOULDER HARNESS (NEW)
4*	4*					MS24693S272	SCREW
4*	4*					AN960JD10LL	WASHER
4*	4*					MS21042L3	NUT

* denotes that part is included in assembly above

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

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MFG. APPR.	N/A	DSI 9511	SHEET 3 OF 6				
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QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
1		1				D412-702-311	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-1	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1	<u></u>	1	-			D412-702-313	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-2	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1			1			D412-702-315	HARNESS ASSEMBLY (NEW)
1*			1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1			1			D412-702-317	HARNESS ASSEMBLY (NEW)
1*			1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1		1				D412-702-321	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-3	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-323	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-4	BRACKET
1*	T	1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT

^{*} denotes that part is included in assembly above

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w/039646 Bl 10-6-09

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: APPROVED

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	P	DART AEROSPACE LTD					
DRAWN	97	HAWKESBURY, ONTARIO, CAN					
CHECKED	_k	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511	SHEET 4 OF 6				
APPROVED	14	TITLE	SCALE				
DE APPR.	#	NEW SHOULDER HARNESS KITS	NTS				
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Part No		PAR #:							
	R	esolution:	Disposition	າ:	QA: N/C	Closed:		Date:	
NCR:		1	WORK ORDI	ER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC					erification Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat		ion C	Chief Eng	Approval QC Inspector
				44.4			-		
			·						

... continued from previous page

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
2	2					D3542-1	BRACKET
7	3		4	1		D3571-1	GUIDE
2	2					D3571-3	GUIDE
2		2				D3572-041	GUIDE ASSEMBLY
12	6		6	2		D3578-041	DOUBLER
2	2					D3610-041	BRACKET
2	2					D3618-1	CAP
4	4					AN4-10A	BOLT
2		2				AN4-16A	BOLT
4		4				AN4-25A	BOLT
4		4				AN4-27A	BOLT (DSI 9469)
2	2					AN4-44A	BOLT
2	2					MS24693S274	SCREW
3	3			1		MS24694S56	SCREW
10	2		8			MS24694S58	SCREW
1	1			1		MS24694S60	SCREW
26	6	20				AN960JD416	WASHER
4	4					AN960JD416L	WASHER
12	6	6				MS21042L4	NUT
24	12		12	4		CR3212-4-4	RIVET

W/0 596414

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22 CERT. NO.: SH04-7 ISSUE NO.: 3

DESIGN	(P)	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN	93						
CHECKED	4	DRAWING NO. REV.	A				
MFG. APPR.	N/A	DSI 9511 SHEET 5 OF	- 6				
APPROVED	16	TITLE SCAL	LE				
DE APPR.	-#	NEW SHOULDER HARNESS KITS N	TS				
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.					

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Date C	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
			·	-				,				
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:_	Date: _					
Resolution:			Dispositio	_ QA: N/C CI	QA: N/C Closed: Date							
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCF	1)	1000					
DATE	STEP	Description of NC		on B	Verificati	ition Approval	Approval					
DATE	0121	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector				
							:					
-												
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								<u>}</u> .				

TABLE 3

QTY -337	QTY -353	Part Number	Description
х		D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	х	D205-702-353	Dart 4-Man 3 Point Aft Facing Shoulder Harness Kit, for UH-1 Aircraft
1	2	D412-702-311	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1	2	D412-702-313	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-321	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
11		D412-702-323	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-319	HARNESS ASSEMBLY (NEW)
1*		D3925-041	BRACKET
1*		D4088-043	SHOULDER HARNESS ASSEMBLY (NEW)
4*		MS24694S50	BOLT
4*		AN960JD10L	WASHER
4*		MS21042L3	NUT
	1	D3572-043	GUIDE ASSY
	1	D3572-044	GUIDE ASSY
1		D3920-041	SEATBELT GUIDE ASSEMBLY
2		D3920-5	SEATBELT GUIDE
1	6	AN4-16A	BOLT
1		AN4-21A	BOLT
7		AN4-25A	BOLT
18	12	AN960JD416	WASHER
9	6	MS21042L4	NUT

^{*} denotes that part is included in assembly above

w/o 59646

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

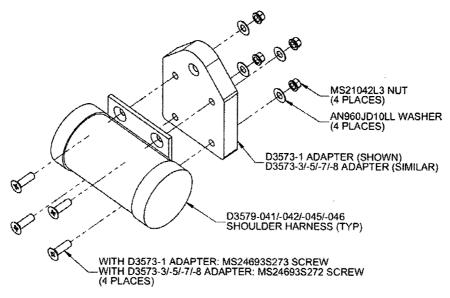
DESIGN	9	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN	97						
CHECKED	b	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511	SHEET 6 OF 6				
APPROVED	149	TITLE	SCALE				
DE APPR.	-#	NEW SHOULDER HARNESS KI	TS NTS				
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Dart Aerospace Ltd	Ĺ	Da	ırt	Ae	ros	pac	ce l	_td
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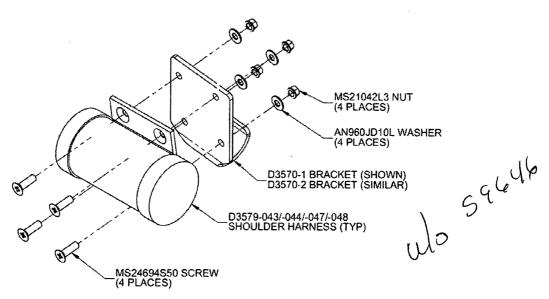
Ŵ/O:		WORK ORDER CHANGES										
DATE STEP P			OCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes N	lo DQA	:	Date:	· · · · · · · · · · · · · · · · · · ·		
Resolution		Y	ion: Disposition:									
NCR:	,	V	VORK ORD	ER NON-CONFORMA	NCE	(NCR)						
DATE	STEP	Description of NC	Corrective Action Section Initial Action Description			Verificat				Approval		
		Section A	Chief Eng	Chief Eng		Date	Section	n C	Chief Eng	QC Inspector		
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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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